



Dear Sirs,

We would like to introduce ourselves to you as an established and respectable family company and certified master company in the fields of mechanical engineering, now existing for more than eight decades. Our company offers a wide range of manufacturing possibilities of general mechanical engineering, of which we would like to present a short overview to you in the following:

Tasdorf-Süd 18
15562 Rüdersdorf
Telefon (03 36 38) 6 00 53
Fax (03 36 38) 6 00 49
E-Mail: LEWO@Maschinenbau-Lehmann.de
Internet: www.Maschinenbau-Lehmann.de

Bankkonto: Berliner Volksbank
(BLZ 100 900 00), Konto-Nr. 384 580 30 04

Bankkonto: Commerzbank
(BLZ 160 400 00), Konto-Nr. 55 00 814

▶ Gear-Cutting	- cycle-cutting [m 0,7-m 10 (m 12)] [6mm division - 1 ½'] - cycle-knocking, internal- and external gearing up to m 4 (∅ 200 mm) / m 8 (∅ 500 mm); gear racks up to m 8	- spur gears, pinion shafts - sprocket wheel
▶ Turning CNC	- on tug- and lead-screw lathe up to a maximum circulation diameter of 650 mm; maximum clamping diameter of ca. 490 mm; maximum length 1500 mm - CNC-lathes up to a maximum circulation diameter of 280 mm; clamping diameter of 220 mm; maximum turning length of 560 mm; rack passage 52 mm	
▶ Grinding	- external gauge up to a circulation diameter of ca. 200 mm; length of 680 mm	
▶ Broaching	- on horizontal tug-broaching machine for broaches up to a length of 1600 mm; for example feather key grooves of 3-32 mm width; profiles on inquiry	
▶ Mill-Cutting CNC	- different universal cutting works of small and medium size of maximum travel distances X/Y of ca. 1000 / 350 mm - on vertical machining center OKK PCV 40 of maximum travel distances X/Y of 560 / 410 mm	
▶ Gauging	- measuring of pieces on 3D- Coordinate Measuring Machine Mitutoyo Type BH 305 D	
▶ Repairs / Single Piece Production / Series Production		

We offer complete production, including heat- and surface-treatment.

We would be happy if you were interested in our offers of manufacturing possibilities. Our services will be available to you at any time to the extend of our opportunities.

Yours sincerely,